

## Biannual Briefing Note

**Date:** November 2013

**Agency:** Husky Energy



## Prince George Husky Refinery – Sulphur Emissions Reduction

The Prince George Husky Refinery has been working to reduce sulphur dioxide (SO<sub>2</sub>) emissions for more than a decade. Starting with the Clean Fuels Upgrade in the mid-2000s, to meet Environment Canada regulations for reduced sulphur in gasoline and diesel, Husky has invested over \$100 million.

- Gasoline sulphur reduced by 90% (from 300 ppm to 30 ppm)
- Diesel sulphur reduced by 97% (from 500 ppm to 15 ppm)

The Fluid Catalytic Cracking Unit (FCCU) is a source of  $SO_2$  emissions. In 2012 Husky conducted a 90-day trial to examine the potential for reducing  $SO_2$  emissions in its FCCU Regenerator flue gas, using an SOx reduction catalyst additive. The success of the trial led Husky to adopt this technology and the Company is working with the B.C. Ministry of Environment on a plan to reduce Husky's permitted  $SO_2$  emissions.

## **Air Quality Improvement Highlights**

- Husky installed new equipment during the Clean Fuels Upgrade and is using the best available technology (e.g., low NOx burners for the Refinery's new heaters and internal floating roofs for new storage tanks).
- The Clean Fuels Upgrade has reduced vehicle emissions in the region because of reduced sulphur in the fuels supplied from the Refinery.
- Over the past decade, Husky has reduced SO<sub>2</sub> emissions from the Refinery by 70 percent.



